

Work Order ID 64801

Friday, December 17, 2010 7:57:38 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision IP:

Stop



Item Name: Deck Plate

Start Date: 12/16/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 1/19/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

12-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

S. 12/17/11

Handwritten signature BG 11-01-4 (2)

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Handwritten signature 12/13/11 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Handwritten signature S. 12/17/11

Handwritten signature (2)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 64801

Page 2

Friday, December 17, 2010 7:57:38 AM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 12/16/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 1/19/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| | Packaging | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| | Identify and pack for shipping as per PPP D350-616-015 | | | | | | | | |
| | Location: <u>32</u> | | | | | | | | |
| | PPP Rev: <u>2</u> | | | | | | | | |
| 140 | | 0.00 | | | | | | | |
| | QC21- Final Inspection - Work Order Release | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

64704

11/11 SP

21

11/01/12

ME

11-d-17

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:57:43 AM

Page 1

Work Order ID: 64801

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 12/16/2010

Required Date: 1/19/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-----------|---------------|-----------|----|--|--|-----|------|--------|----|----|--|--|--|
| AN960JD10 | NAS1149D0363J | Purchased | No | | | 110 | Each | 8.0000 | 10 | 20 | | | |
|-----------|---------------|-----------|----|--|--|-----|------|--------|----|----|--|--|--|



Washer



11/16/22 10/1/35

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|----|---|--|
| ST | 6 | |
|----|---|--|

| | | |
|--------|---|--|
| 107715 | 6 | |
|--------|---|--|

| | | |
|-------|---|--|
| ST335 | 2 | |
|-------|---|--|

| | | |
|--------|---|--|
| 105792 | 2 | |
|--------|---|--|

| | | | | | | | | | | | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D2344 | | Manufactured | No | | | 110 | Each | 2.0000 | 1 | 2 | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|



Litter Deck Plate, 350



11/1/35

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST224 | 2 | |
|-------|---|--|

| | | |
|-------|---|--|
| 62816 | 2 | |
|-------|---|--|

| | | | | | | | | | | | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D2348 | | Manufactured | No | | | 110 | Each | 7.0000 | 4 | 8 | | | |
|-------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|



Wearplate



11/1/35 (20)

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST011 | 7 | |
|-------|---|--|

| | | |
|-------|---|--|
| 58425 | 1 | |
|-------|---|--|

| | | |
|-------|---|--|
| 62714 | 6 | |
|-------|---|--|

364757 2/25/10

10/1/10

6

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:57:43 AM

Work Order ID: 64801

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/16/2010

Required Date: 1/9/2011

Start Qty: 2.00

Required Qty: 2.00

SZ D2353
Stiffener

Manufactured No

110 Each

15.0000



1 2
11/1/38

Location

Loc Qty

Loc Code

ST224

15

58426

15

2

SZ D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

7.0000



1 2
11/1/38

Location

Loc Qty

Loc Code

ST225

7

57749

1

64098

6

2

SZ D2365
Wearplate

Manufactured No

110 Each

10.0000



2 4
11/1/35

Location

Loc Qty

Loc Code

ST012

10

57750

10

4

SZ D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each

6.0000



1 2
11/1/35 (20)

Location

Loc Qty

Loc Code

ST241B

6

64758

6

2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:57:43 AM

Page 3

Work Order ID: 64801

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/16/2010

Required Date: 1/19/2011

Start Qty: 2.00

Required Qty: 2.00

D2369-3

Manufactured No

110 Each

7.0000



Deck Plate Locator Brackets



1/2
11/1/35

Location

Loc Qty

Loc Code

ST241B

7

62819

1

64759

6

1

D3494-1

Manufactured No

110 Each

5.0000



Stub Cover



2
11/1/35

Location

Loc Qty

Loc Code

ST224

5

61657

5

2

MS20426AD4-5

Purchased No

110 Each

5,723.000



Rivet



25
50
11/1/35

Location

Loc Qty

Loc Code

ST317

5723

6733

741

6874

4982

50

MS20426AD4-6

Purchased No

110 Each

2,161.000



Rivet



25
50
11/1/35

Location

Loc Qty

Loc Code

ST317

2161

110139

2161

50

Friday, December 17, 2010 7:57:43 AM

Shop Packet Print

Page 3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:57:43 AM

Page 4

Work Order ID: 64801

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/16/2010

Required Date: 1/19/2011

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-7 Purchased

No

110

Each

1,241.000

6

12



Rivet



11/1/350

Location

Loc Qty

Loc Code

ST317

1241

101340

1025

7681

216

6

MS20426AD5-8 Purchased

No

110

Each

1,343.000

6

12



Rivet



11/1/350

Location

Loc Qty

Loc Code

ST317

1343

4533

1343

12

MS20601-AD4W2 Purchased

No

110

Each

183.0000

15

30



Rivet



11/1/3 50

Location

Loc Qty

Loc Code

ST322

183

114945

183

30

MS20601-AD4W3 Purchased

No

110

Each

3,673.000

30

60



Rivet



11/1/3 50 20

Location

Loc Qty

Loc Code

ST321

3673

114528

3673

60

Friday, December 17, 2010 7:57:43 AM

Shop Packet Print

Page 4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:57:43 AM

Page 5

Work Order ID: 64801

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/16/2010

Required Date: 1/19/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

1,920.000

6

12



Nut



10/1/35

Location

Loc Qty

Loc Code

ST300

1920

114784

9

115835

996

116373

15

116391

900

12

MS24693-C273

Purchased

No

110

Each

187.0000

6

12



Screw



11/1/35

Location

Loc Qty

Loc Code

ST310

187

108246

5

114752

182

12

MS24693-C48

Purchased

No

110

Each

122.0000

22

44



Screw



11/1/35

Location

Loc Qty

Loc Code

ST309

122

115905

22

116289

100

22

22

MS35207-264

Purchased

No

110

Each

35.0000

4

8



Screw



11/1/35 sl (50)

Location

Loc Qty

Loc Code

ST295

35

109031

2

115300

33

8

Friday, December 17, 2010 7:57:43 AM

Shop Packet Print

Page 5

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

REFERENCE ONLY

| QTY - 011 | Qty - 013 | Qty - 015 | Part Number | Description |
|-----------|-----------|-----------|---------------|-------------------------------|
| X | | | D350-616-011 | Full Litter Kit |
| 1 | X | | D350-616-013 | Deck Plate and Tie Down Kit |
| | 1 | X | D350-616-015 | Deck Plate Kit |
| | | 1 | D2344 | DECK PLATE (AFT) |
| | | 4 | D2348 | WEAR PLATE (KEY WAY) |
| | | 1 | D2353 | STIFFENER |
| | 1 | | D2360 | LITTER TIE DOWN (LOCKING) |
| | | 1 | D2364 | DECK PLATE (FWD) |
| | | 2 | D2365 | WEAR PLATE (PIP PIN) |
| | | 1 | D2369-1 | LOCATOR PLATE |
| | | 1 | D2369-3 | LOCATOR PLATE |
| 1 | | | D2370 | LITTER ASSEMBLY |
| 1 | | | D2493 | PATIENT STOP |
| | 1 | | D3179-041 | LITTER TIE DOWN (NON-LOCKING) |
| | | 1 | D3494-1 | STUB COVER |
| | | 25 | MS20426AD4-5 | RIVET |
| | | 25 | MS20426AD4-6 | RIVET |
| | | 6 | MS20426AD5-7 | RIVET |
| | | 6 | MS20426AD5-8 | RIVET |
| | | 15 | MS20601AD4W2 | BLIND RIVET (or CR9162-4-2) |
| | | 30 | MS20601AD4W3 | BLIND RIVET (or CR9162-4-3) |
| | | 6 | MS21042L3 | NUT (or MS21042-3) |
| | | 6 | MS24693-C273 | SCREW (or MS24693-273) |
| | | 22 | MS24693-C48 | SCREW (or MS24693-48) |
| | | 4 | MS35207-264 | SCREW |
| | | 10 | NAS1149D0363J | WASHER (or AN960JD10) |

RELEASED
08/11/21 MW

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

| | | | |
|------------|--------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| E | MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350 | RF | 08.11.07 |
| D | ADD D3494-1 STUB COVER | MB | 06.01.19 |
| C | ADD DSI 9112/9117/9130/9236/9310 | MB | 06.01.10 |
| B | ADD VIEW OF D2493 TO SHEET 9 | BW | 96.01.09 |
| A | NEW ISSUE | BW | 95.02.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DS | DRAWING NO. | REV. E |
| MFG. APPR. | N/A | D350-616 | SHEET 1 OF 12 |
| APPROVED | DS | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AS350/355 LITTER KIT INSTALLATION | NTS |
| DATE | 08.11.07 | COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |